MASTER THE ART OF SOLDERING WITH THIS

REAR BIKE LIGHT KIT

Version 2.0
Index of Sheets

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Introduction

About the project kit
Both the project kit and the supporting material have been carefully designed for use in KS3 Design and Technology lessons. The project kit has been designed so that even teachers with a limited knowledge of electronics should have no trouble using it as a basis from which they can form a scheme of work.

The project kits can be used in two ways:
1. As part of a larger project involving all aspects of a product design, such as designing an enclosure for the electronics to fit into.
2. On their own as a way of introducing electronics and electronic construction to students over a number of lessons.

This booklet contains a wealth of material to aid the teacher in either case.

It is recommended that this project kit is used in conjunction with a commercially available bike light.

Using the booklet
The first few pages of this booklet contains information to aid the teacher in planning their lessons and also covers worksheet answers. The rest of the booklet is designed to be printed out as classroom handouts. In most cases all of the sheets will not be needed, hence there being no page numbers, teachers can pick and choose as they see fit.

Please feel free to print any pages of this booklet to use as student handouts in conjunction with Kitronik project kits.

Support and resources
You can also find additional resources at www.kitronik.co.uk. There are component fact sheets, information on calculating resistor and capacitor values, puzzles and much more.

Kitronik provide a next day response technical assistance service via e-mail. If you have any questions regarding this kit or even suggestions for improvements, please e-mail us at: support@kitronik.co.uk

Alternatively, phone us on 0845 8380781.
Schemes of Work

Two schemes of work are included in this pack; the first is a complete project including the design & manufacture of an enclosure for the kit (below). The second is a much shorter focused practical task covering just the assembly of the kit (next page). Equally, feel free to use the material as you see fit to develop your own schemes.

Before starting we would advise that you to build a kit yourself. This will allow you to become familiar with the project and will provide a unit to demonstrate.

Complete product design project including electronics and enclosure

<table>
<thead>
<tr>
<th>Hour</th>
<th>Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Introduce the task using ‘The Design Brief’ sheet. Demonstrate a built unit. Take students through the design process using ‘The Design Process’ sheet. &lt;br&gt;<strong>Homework:</strong> Collect examples of products for bikes ideally including some lights. List the common features of these products on the ‘Investigation / Research’ sheet.</td>
</tr>
<tr>
<td>2</td>
<td>Develop a specification for the project using the ‘Developing a Specification’ sheet. <strong>Resource:</strong> Sample of products designed for bikes. &lt;br&gt;<strong>Homework:</strong> Using the internet or other search method, find out what is meant by ‘design for manufacture’. List five reasons why design for manufacture should be considered on any design project.</td>
</tr>
<tr>
<td>3</td>
<td>Read ‘Designing the Enclosure’ sheet. Develop a product design using the ‘Design’ sheet. &lt;br&gt;<strong>Homework:</strong> Complete design.</td>
</tr>
<tr>
<td>4</td>
<td>Using cardboard, get the students to model their enclosure design. Allow them to make alterations to their design if the model shows any areas that need changing.</td>
</tr>
<tr>
<td>5</td>
<td>Split the students into groups and get them to perform a group design review using the ‘Design Review’ sheet.</td>
</tr>
<tr>
<td>6</td>
<td>Using the ‘Soldering in Ten Steps’ sheet, demonstrate and get students to practice soldering. Start the ‘Resistor Value’ and ‘Capacitor Basics’ worksheets. &lt;br&gt;<strong>Homework:</strong> Complete any of the remaining resistor / capacitor tasks.</td>
</tr>
<tr>
<td>7</td>
<td>Build the electronic kit using the ‘Build Instructions’.</td>
</tr>
<tr>
<td>8</td>
<td>Complete the build of the electronic kit. Check the completed PCB and fault find if required using the ‘Checking Your Bike Light PCB’ section and the fault finding flow chart. &lt;br&gt;<strong>Homework:</strong> Read ‘How the Bike Light Works’ sheet in conjunction with the transistor sheet.</td>
</tr>
<tr>
<td>9</td>
<td>Build the enclosure. &lt;br&gt;<strong>Homework:</strong> Collect some examples of instruction manuals.</td>
</tr>
<tr>
<td>10</td>
<td>Build the enclosure. &lt;br&gt;<strong>Homework:</strong> Read ‘Instruction Manual’ sheet and start developing instructions for the bike light.</td>
</tr>
<tr>
<td>11</td>
<td>Build the enclosure.</td>
</tr>
<tr>
<td>12</td>
<td>Using the ‘Evaluation’ and ‘Improvement’ sheet, get the students to evaluate their final product and state where improvements can be made.</td>
</tr>
</tbody>
</table>

Additional Work
Package design for those who complete ahead of others.
Electronics only

| Hour 1 | Introduction to the kit demonstrating a built unit. Using the ‘Soldering in Ten Steps’ sheet, practice soldering. |
| Hour 2 | Build the kit using the ‘Build Instructions’. |
| Hour 3 | Check the completed PCB and fault find if required using ‘Checking Your Bike Light PCB’ and fault finding flow chart. |

Answers

Resistor questions

<table>
<thead>
<tr>
<th>1st Band</th>
<th>2nd Band</th>
<th>Multiplier x</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brown</td>
<td>Black</td>
<td>Yellow</td>
<td>100,000 Ω</td>
</tr>
<tr>
<td>Green</td>
<td>Blue</td>
<td>Brown</td>
<td>560 Ω</td>
</tr>
<tr>
<td>Brown</td>
<td>Grey</td>
<td>Yellow</td>
<td>180,000Ω</td>
</tr>
<tr>
<td>Orange</td>
<td>White</td>
<td>Black</td>
<td>39Ω</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Value</th>
<th>1st Band</th>
<th>2nd Band</th>
<th>Multiplier x</th>
</tr>
</thead>
<tbody>
<tr>
<td>180 Ω</td>
<td>Brown</td>
<td>Grey</td>
<td>Brown</td>
</tr>
<tr>
<td>3,900 Ω</td>
<td>Orange</td>
<td>White</td>
<td>Red</td>
</tr>
<tr>
<td>47,000 (47K) Ω</td>
<td>Yellow</td>
<td>Violet</td>
<td>Orange</td>
</tr>
<tr>
<td>1,000,000 (1M) Ω</td>
<td>Brown</td>
<td>Black</td>
<td>Green</td>
</tr>
</tbody>
</table>
The Design Process

The design process can be short or long, but will always consist of a number of steps that are the same on every project. By splitting a project into these clearly defined steps, it becomes more structured and manageable. The steps allow clear focus on a specific task before moving to the next phase of the project. A typical design process is shown on the right.

**Design brief**

What is the purpose or aim of the project? Why is it required and who is it for?

**Investigation**

Research the background of the project. What might the requirements be? Are there competitors and what are they doing? The more information found out about the problem at this stage, the better, as it may make a big difference later in the project.

**Specification**

This is a complete list of all the requirements that the project must fulfil - no matter how small. This will allow you to focus on specifics at the design stage and to evaluate your design. Missing a key point from a specification can result in a product that does not fulfil its required task.

**Design**

Develop your ideas and produce a design that meets the requirements listed in the specification. At this stage it is often normal to prototype some of your ideas to see which work and which do not.

**Build**

Build your design based upon the design that you have developed.

**Evaluate**

Does the product meet all points listed in the specification? If not, return to the design stage and make the required changes. Does it then meet all of the requirements of the design brief? If not, return to the specification stage and make improvements to the specification that will allow the product to meet these requirements and repeat from this point. It is normal to have such iterations in design projects, though you normally aim to keep these to a minimum.

**Improve**

Do you feel the product could be improved in any way? These improvements can be added to the design.
The Design Brief

A bicycle manufacturer has developed a simple circuit for producing a warning light for the rear of a bicycle. The circuit flashes two Ultra Bright LEDs alternately to produce a highly visible warning. The circuit has been developed to the point where they have a working Printed Circuit Board (PCB).

The manufacturer would like ideas for an enclosure for the PCB that will allow it to be attached securely to the back of a bicycle. The manufacturer has asked you to do this for them. It is important that you make sure that the final design meets all of the requirements that you identify for such a product.

Complete Circuit

A fully built circuit is shown below.
**Investigation / Research**

Using a number of different search methods, find examples of similar products that are already on the market. Use additional pages if required.

<table>
<thead>
<tr>
<th>Name</th>
<th>Class</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## Developing a Specification

Using your research into the target market for the product, identify the key requirements for the product and explain why each of these is important.

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Reason</th>
</tr>
</thead>
<tbody>
<tr>
<td>Example: The enclosure should protect the electronics if it is raining.</td>
<td>Example: So that circuit is not damaged by the rain water.</td>
</tr>
</tbody>
</table>
Design

Develop your ideas to produce a design that meets the requirements listed in the specification.

Name................................................. Class.............................................
Design Review (group task)

Split into groups of three or four. Take it in turns to review each person’s design against the requirements of their specification. Also look to see if you can spot any additional aspects of each design that may cause problems with the final product. This will allow you to ensure that you have a good design and catch any faults early in the design process. Note each point that is made and the reason behind it. Decide if you are going to accept or reject the comment made. Use these points to make improvements to your initial design.

<table>
<thead>
<tr>
<th>Comment</th>
<th>Reason for comment</th>
<th>Accept or Reject</th>
</tr>
</thead>
<tbody>
<tr>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Soldering In Ten Steps

1. Start with the smallest components working up to the taller components, soldering any interconnecting wires last.

2. Place the component into the board, making sure that it goes in the right way around and the part sits flush against the board.

3. Bend the leads slightly to secure the part.

4. Make sure that the soldering iron has warmed up and if necessary, use the damp sponge to clean the tip.

5. Place the soldering iron on the pad.

6. Using your free hand, feed the end of the solder onto the pad (top picture).

7. Remove the solder, then the soldering iron.

8. Leave the joint to cool for a few seconds.

9. Using a pair of cutters, trim the excess component lead (middle picture).

10. If you make a mistake heat up the joint with the soldering iron, whilst the solder is molten, place the tip of your solder extractor by the solder and push the button (bottom picture).

Solder joints

| Good solder joint | Too little solder | Too much solder |
Resistor Values

A resistor is a device that opposes the flow of electrical current. The bigger the value of a resistor, the more it opposes the current flow. The value of a resistor is given in \( \Omega \) (ohms) and is often referred to as its ‘resistance’.

Identifying resistor values

<table>
<thead>
<tr>
<th>Band Colour</th>
<th>1st Band</th>
<th>2nd Band</th>
<th>Multiplier x</th>
<th>Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silver</td>
<td></td>
<td></td>
<td>+ 100</td>
<td>10%</td>
</tr>
<tr>
<td>Gold</td>
<td>0</td>
<td>0</td>
<td>+ 10</td>
<td>5%</td>
</tr>
<tr>
<td>Black</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1%</td>
</tr>
<tr>
<td>Brown</td>
<td>2</td>
<td>2</td>
<td>10</td>
<td>2%</td>
</tr>
<tr>
<td>Red</td>
<td>3</td>
<td>3</td>
<td>1000</td>
<td></td>
</tr>
<tr>
<td>Orange</td>
<td>4</td>
<td>4</td>
<td>10000</td>
<td></td>
</tr>
<tr>
<td>Yellow</td>
<td>5</td>
<td>5</td>
<td>100,000</td>
<td></td>
</tr>
<tr>
<td>Green</td>
<td>6</td>
<td>6</td>
<td>1,000,000</td>
<td></td>
</tr>
<tr>
<td>Blue</td>
<td>7</td>
<td>7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Violet</td>
<td>8</td>
<td>8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grey</td>
<td>9</td>
<td>9</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Example: Band 1 = Red, Band 2 = Violet, Band 3 = Orange, Band 4 = Gold

The value of this resistor would be:

\[ 2 \text{ (Red) } 7 \text{ (Violet) } \times 1,000 \text{ (Orange) } = 27 \times 1,000 \]

\[ = 27,000 \text{ with a 5\% tolerance (gold)} \]

\[ = 27K\Omega \]

Resistor identification task

Calculate the resistor values given by the bands shown below. The tolerance band has been ignored.

<table>
<thead>
<tr>
<th>1st Band</th>
<th>2nd Band</th>
<th>Multiplier x</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brown</td>
<td>Black</td>
<td>Yellow</td>
<td></td>
</tr>
<tr>
<td>Green</td>
<td>Blue</td>
<td>Brown</td>
<td></td>
</tr>
<tr>
<td>Brown</td>
<td>Grey</td>
<td>Yellow</td>
<td></td>
</tr>
<tr>
<td>Orange</td>
<td>White</td>
<td>Black</td>
<td></td>
</tr>
</tbody>
</table>

Too many zeros?

Kilo ohms and mega ohms can be used:

\[ 1,000\Omega = 1K \]

\[ 1,000K = 1M \]
Calculating resistor markings

Calculate what the colour bands would be for the following resistor values.

<table>
<thead>
<tr>
<th>Value</th>
<th>1st Band</th>
<th>2nd Band</th>
<th>Multiplier x</th>
</tr>
</thead>
<tbody>
<tr>
<td>180 Ω</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3,900 Ω</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>47,000 (47K) Ω</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,000,000 (1M) Ω</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

What does tolerance mean?
Resistors always have a tolerance but what does this mean? It refers to the accuracy to which it has been manufactured. For example if you were to measure the resistance of a gold tolerance resistor you can guarantee that the value measured will be within 5% of its stated value. Tolerances are important if the accuracy of a resistors value is critical to a design’s performance.

Preferred values
There are a number of different ranges of values for resistors. Two of the most popular are the E12 and E24. They take into account the manufacturing tolerance and are chosen such that there is a minimum overlap between the upper possible value of the first value in the series and the lowest possible value of the next. Hence there are fewer values in the 10% tolerance range.

<table>
<thead>
<tr>
<th>E-12 resistance tolerance (± 10%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>E-24 resistance tolerance (± 5 %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
</tr>
<tr>
<td>33</td>
</tr>
</tbody>
</table>
LEDs & Current Limit Resistors

Before we look at LEDs, we first need to start with diodes. Diodes are used to control the direction of flow of electricity. In one direction they allow the current to flow through the diode, in the other direction the current is blocked.

An LED is a special diode. LED stands for Light Emitting Diode. LEDs are like normal diodes, in that they only allow current to flow in one direction, however when the current is flowing the LED lights.

The symbol for an LED is the same as the diode but with the addition of two arrows to show that there is light coming from the diode. As the LED only allows current to flow in one direction, it’s important that we can work out which way the electricity will flow. This is indicated by a flat edge on the LED.

For an LED to light properly, the amount of current that flows through it needs to be controlled. To do this we use a current limit resistor. If we didn’t use a current limit resistor the LED would be very bright for a short amount of time, before being permanently destroyed.

To work out the best resistor value we need to use Ohms Law. This connects the voltage across a device and the current flowing through it to its resistance.

Ohms Law tells us that the flow of current (I) in a circuit is given by the voltage (V) across the circuit divided by the resistance (R) of the circuit.

\[ I = \frac{V}{R} \]

Like diodes, LEDs drop some voltage across them: typically 1.8 volts for a standard LED. However the high brightness LED used in the ‘white light’ version of the lamp drops 3.5 volts.

The USB lamp runs off the 5V supply provided by the USB connection so there must be a total of 5 volts dropped across the LED (V_{LEd}) and the resistor (V_R). As the LED manufacturer’s datasheet tells us that there is 3.5 volts dropped across the LED, there must be 1.5 volts dropped across the resistor. \( V_{LEd} + V_R = 3.5 + 1.5 = 5V \).

LEDs normally need about 10mA to operate at a good brightness. Since we know that the voltage across the current limit resistor is 1.5 volts and we know that the current flowing through it is 0.01 Amps, the resistor can be calculated.

Using Ohms Law in a slightly rearranged format:

\[ R = \frac{V}{I} = \frac{1.5}{0.01} = 150\Omega \]

Hence we need a 150Ω current limit resistor.
LEDs Continued

The Colour Changing LEDs used in the ‘colour’ version of the lamp has the current limit resistor built into the LED itself. Therefore no current limit resistor is required. Because of this, a ‘zero Ω’ resistor is used to connect the voltage supply of 5V directly to the Colour Changing LED.

Packages

LEDs are available in many shapes and sizes. The 5mm round LED is the most common. The colour of the plastic lens is often the same as the actual colour of light emitted – but not always with high brightness LEDs.

Advantages of using LEDs over bulbs

Some of the advantages of using an LED over a traditional bulb are:

- **Power efficiency**: LEDs use less power to produce the same amount of light, which means that they are more efficient. This makes them ideal for battery power applications.
- **Long life**: LEDs have a very long life when compared to normal light bulbs. They also fail by gradually dimming over time instead of a sharp burn out.
- **Low temperature**: Due to the higher efficiency of LEDs, they can run much cooler than a bulb.
- **Hard to break**: LEDs are much more resistant to mechanical shock, making them more difficult to break than a bulb.
- **Small**: LEDs can be made very small. This allows them to be used in many applications, which would not be possible with a bulb.
- **Fast turn on**: LEDs can light up faster than normal light bulbs, making them ideal for use in car break lights.

Disadvantages of using LEDs

Some of the disadvantages of using an LED over a traditional bulb are:

- **Cost**: LEDs currently cost more for the same light output than traditional bulbs. However, this needs to be balanced against the lower running cost of LEDs due to their greater efficiency.
- **Drive circuit**: To work in the desired manner, an LED must be supplied with the correct current. This could take the form of a series resistor or a regulated power supply.
- **Directional**: LEDs normally produce a light that is focused in one direction, which is not ideal for some applications.

Typical LED applications

Some applications that use LEDs are:

- Bicycle lights
- Car lights (break and headlights)
- Traffic lights
- Indicator lights on consumer electronics
- Torches
- Backlights on flat screen TVs and displays
- Road signs
- Information displays
- Household lights
- Clocks
Using a Transistor as a Switch

Overview
A transistor in its simplest form is an electronic switch. It allows a small amount of current to switch a much larger amount of current either on or off. There are two types of transistors: NPN and PNP. The different order of the letters relate to the order of the N and P type material used to make the transistor. Both types are available in different power ratings, from signal transistors through to power transistors. The NPN transistor is the more common of the two and the one examined in this sheet.

Schematic symbol
The symbol for an NPN type transistor is shown to the right along with the labelled pins.

Operation
The transistor has three legs: the base, collector and the emitter. The emitter is usually connected to 0V and the electronics that is to be switched on is connected between the collector and the positive power supply (Fig A). A resistor is normally placed between the output of the Integrated Circuit (IC) and the base of the transistor to limit the current drawn through the IC output pin.

The base of the transistor is used to switch the transistor on and off. When the voltage on the base is less than 0.7V, it is switched off. If you imagine the transistor as a push to make switch, when the voltage on the base is less than 0.7V there is not enough force to close the switch and therefore no electricity can flow through it and the load (Fig B). When the voltage on the base is greater than 0.7V, this generates enough force to close the switch and turn it on. Electricity can now flow through it and the load (Fig C).

Current rating
Different transistors have different current ratings. The style of the package also changes as the current rating goes up. Low current transistors come in a ‘D’ shaped plastic package, whilst the higher current transistors are produced in metal cans that can be bolted onto heat sinks so that they don’t over heat. The ‘D’ shape or a tag on the metal can is used to work out which pin does what. All transistors are wired differently so they have to be looked up in a datasheet to find out which pin connects where.
Capacitor Basics

What is a capacitor?

A capacitor is a component that can store electrical charge (electricity). In many ways, it is like a rechargeable battery.

A good way to imagine a capacitor is as a bucket, where the size of the base of the bucket is equivalent to the capacitance (C) of the capacitor and the height of the bucket is equal to its voltage rating (V).

The amount that the bucket can hold is equal to the size of its base multiplied by its height, as shown by the shaded area.

Filling a capacitor with charge

When a capacitor is connected to an item such as a battery, charge will flow from the battery into it. Therefore the capacitor will begin to fill up. The flow of water in the picture above left is the equivalent of how the electrical charge will flow in the circuit shown on the right.

The speed at which any given capacitor will fill depends on the resistance (R) through which the charge will have to flow to get to the capacitor. You can imagine this resistance as the size of the pipe through which the charge has to flow. The larger the resistance, the smaller the pipe and the longer it will take for the capacitor to fill.

Emptying (discharging) a capacitor

Once a capacitor has been filled with an amount of charge, it will retain this charge until it is connected to something into which this charge can flow.

The speed at which any given capacitor will lose its charge will, like when charging, depend on the resistance (R) of the item to which it is connected. The larger the resistance, the smaller the pipe and the longer it will take for the capacitor to empty.

Maximum working voltage

Capacitors also have a maximum working voltage that should not be exceeded. This will be printed on the capacitor or can be found in the catalogue the part came from. You can see that the capacitor on the right is printed with a 10V maximum working voltage.
Your bike light is going to be supplied with some instructions. Identify four points that must be included in the instructions and give a reason why.

<table>
<thead>
<tr>
<th>Point to include</th>
<th>Reason</th>
</tr>
</thead>
<tbody>
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<td></td>
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<table>
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</tbody>
</table>
Evaluation

It is always important to evaluate your design once it is complete. This will ensure that it has met all of the requirements defined in the specification. In turn, this should ensure that the design fulfils the design brief.

Check that your design meets all of the points listed in your specification.

Show your product to another person (in real life this person should be the kind of person at which the product is aimed). Get them to identify aspects of the design, which parts they like and aspects that they feel could be improved.

<table>
<thead>
<tr>
<th>Good aspects of the design</th>
<th>Areas that could be improved</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Improvements

Every product on the market is constantly subject to redesign and improvement. What aspects of your design do you feel you could improve? List the aspects that could be improved and where possible, draw a sketch showing the changes that you would make.
Packaging Design

If your product was to be sold in a high street electrical retailer, what requirements would the packaging have? List these giving the reason for the requirement.

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Reason</th>
</tr>
</thead>
</table>

Develop a packaging design for your product that meets these requirements. Use additional pages if required.
MASTER THE ART OF SOLDERING WITH THIS

REAR BIKE LIGHT KIT
Build Instructions

Before you start, take a look at the Printed Circuit Board (PCB). The components go in the side with the writing on and the solder goes on the side with the tracks and silver pads.

1. PLACE RESISTORS

Start with the three resistors:
The text on the PCB shows where R1, R2 etc go.
Ensure that you put the resistors in the right place.

<table>
<thead>
<tr>
<th>PCB Ref</th>
<th>Value</th>
<th>Colour Bands</th>
</tr>
</thead>
<tbody>
<tr>
<td>R1 &amp; R2</td>
<td>470K</td>
<td>Yellow, purple, yellow</td>
</tr>
<tr>
<td>R3</td>
<td>33Ω</td>
<td>Orange, orange, black</td>
</tr>
</tbody>
</table>

2. PLACE THE TRANSISTORS

Place the two transistors into the board where it is labelled Q1 and Q2. Make sure that the device is the correct way around. The shape of the device should match the outline on the PCB.

3. PLACE THE CAPACITORS

Place the two capacitors into the board where it is labelled C1 and C2. Make sure that the device is the correct way around. The capacitors have a ‘-’ sign marked on them, which should match the same sign on the PCB. Once the legs have been pushed through the board, the capacitor should be folded flat against the PCB before it is soldered into place.

4. SOLDER THE LEDs

Place the two Light Emitting Diodes (LEDs) into LED1 and LED2. It does not matter which goes where, but the light won’t work if they don’t go in the right way around. If you look carefully one side of the LED has a flat edge, which must line up with the flat edge on the lines on the PCB. You may want to solder them in at a specific height depending upon how you have designed your enclosure (if you are making one). Once you are happy, solder them into place.

5. FIT THE BATTERY HOLDER

Finally, you must attach the battery holder. Start by feeding the leads through the strain relief hole near R3. The wire should be fed in from the rear of the board (see right image).

The red lead should be soldered to the ‘+’ terminal (also marked with the text ‘red’) and the black lead should be soldered to the ‘-’ terminal (also marked with the text ‘black’).
Checking Your Bike Light PCB

Carefully check the following before you insert the batteries:

Check the bottom of the board to ensure that:
- All holes (except the 4 large (3mm) holes in the corners) are filled with the lead of a component.
- All these leads are soldered.
- Pins next to each other are not soldered together.

Check the top of the board to ensure that:
- The shape of the transistors match the outline on the PCB.
- The flat edge of each of the LEDs matches the outline on the PCB.
- The ‘-’ on the capacitors match the same marks on the PCB.
- The colour bands on R3 are orange, orange and black.
- The battery cage red and black wires match the red and black text on the PCB.

Power Up

On inserting the batteries, the LEDs should start flashing in an alternating pattern. If this does not happen, use the fault finding sheet to find the fault.
Adding an On / Off Switch

If you wish to add a power switch, don’t solder both ends of the battery clip directly into the board, instead:

1. Solder one end of the battery clip to the PCB, either black to ‘-’ or red to ‘+’.

2. Solder the other end of the battery clip to the on / off switch.

3. Using a piece of wire, solder the remaining terminal on the on / off switch to the remaining power connection on the PCB.
Fault finding flow chart

Start
Power the board up

Do any LEDs light?

No

Is one LED off & the other on?

Yes

Check
- The batteries are good and in the right way around
- The battery cage is connected the right way around and soldered.
- R3 for dry joints
- Look closely at the LEDs if one is on very dimly R3 is in place of R1 or R2

No

Are both LEDs on?

Yes

Check
- LED1 for dry joints, shorts or being the wrong way around
- Q1 for dry joints or shorts

No

LED2
Which LED is on?

LED1

Check
- LED2 for dry joints, shorts or being the wrong way around
- Q2 for dry joints or shorts

The LEDs flash for a few seconds then one stays on
- LED1 stays on - There is a dry joint on R1
- LED2 stays on - There is a dry joint on R2

One LED is on the other is dim & flashes briefly
- LED1 is on constantly - There is a short on C2
- LED2 is on constantly - There is a short on C1

Both LEDs are the same brightness
C1 or C2 has a dry joint

LED1 is brightest
There is a short on Q1

LED2 is brightest
There is a short on Q2
**Designing the Enclosure**

When you design the enclosure, you will need to consider:

- The size of the PCB (below left)
- Where the LEDs are mounted and how big they are
- Where the batteries will be housed (below right)

These technical drawings of the bike light PCB and battery holder should help you to plan this.

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All dimensions in mm

- x4 holes 3.3 mm diameter
- x2 LEDs 5mm diameter

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**Mounting the PCB to the enclosure**

The drawing to the left shows how a hex spacer can be used with two bolts to fix the PCB to the enclosure.

*Your PCB has four mounting holes designed to take M3 bolts.*
How the Bike Light Works

The circuit has two states which it alternates between. In each of the states one of the LEDs is on while the other is off.

**State 1 (see picture right):**
Q1 is turned on which connects LED1 and C1 to 0V. This turns LED1 on and C1 starts to charge through the resistor R1 causing the voltage across it to increase (it starts at less than 0.7V). The voltage at the base of Q2 starts to rise as C1 charges as they are both connected to each other.

As C1 has less than 0.7V across it Q2 is turned off. This means LED2 is not connected to 0V and is therefore turned off. C2 (which has more than 0.7V across it) is gradually discharging into the base of Q1. This continues until the C1 has sufficient charge to produce a voltage >0.7V on the base of Q2, which causes it to turn on.

**State 2 (see picture right):**
Q2 is now turned on, which connects LED2 and C2 to 0V. This turns LED2 on. This connection of C2 to 0V causes the voltage across it to drop below 0.7V, turning off Q1. Now C2 starts to charge through the resistor R2, causing the voltage across it to increase. The voltage at the base of Q1 starts to rise as C2 charges, as they are both connected to each other.

As C2 has less than 0.7V across it, Q1 is turned off. This means that LED1 is not connected to 0V and is therefore turned off. C1 (which has more than 0.7V across it) is gradually discharging into the base of Q2. The right hand side of the circuit is in the same state that the left hand side started in Stage 1, but with C2 charging instead of C1. When the charge gets high enough, the circuit flips back to Stage 1.

R3 is needed to limit the amount of current flowing through the LED. The transistors aren’t fully turned on; therefore they also contribute to limiting the current flowing through the LED. This means that the current limit resistor is smaller than it would otherwise be.
Online Information

Two sets of information can be downloaded from the product page where the kit can also be reordered from. The ‘Essential Information’ contains all of the information that you need to get started with the kit and the ‘Teaching Resources’ contains more information on soldering, components used in the kit, educational schemes of work and so on and also includes the essentials. Download from:

www.kitronik.co.uk/2106

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